

# Performance Profile Sheet (Page 1 of 2)

NCCER Training

Craft: Pipeline Maintenance Level 3  
 Module: CT33\_3-17  
 Module Title: Moving In-Service Pipeline



Trainee Name:

Training Program  
 Sponsor:

Instructor:

Rating Levels: (1) Passed: performed task (2) Failed: did not perform task  
 Also, list the date the testing for each task was completed.

Recognition: When testing for the NCCER Training Program, be sure to record Performance testing results on the Registration of Training Modules form, and submit the results to the Training Program Sponsor.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Move in-service pipeline (CT33_3-17)				
	Identify potential abnormal operating conditions that may occur during performance of this CT, and know the appropriate actions to take in response to them.				
	Utilize the appropriate personal protective equipment according to relevant company procedures.				
	Ensure means of closing block valves immediately upstream and downstream of the section to be lowered.				
	Ensure the trench into which the line is being moved conforms to the lowering profile established and that it is padded. If line is being lifted to reposition, locate lifting devices at predetermined locations to reduce possibility of overstressing line while being moved. If line is being moved laterally into a new profile, position slings at predetermined locations and establish a clear and unencumbered path for the movement.				

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OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
	<p>Move the pipeline in small increments to obtain the new and desired position. If the pipeline has been lowered or moved laterally, check the bottom of the pipe to determine if sufficient support exists. If the pipeline has been raised, check the permanent support structures, distance between each structure, and final resting elevation to ensure the pipeline has not been subjected to any additional stress not accounted for during pre-movement calculations.</p>				
	<p>Inspect the external coating of the exposed pipeline.</p>				
	<p>Complete appropriate documentation as required by operator's procedures.</p>				