

Performance Profile Sheet (Page 1 of 2)

NCCER Training

Craft: Pipeline Maintenance Level 3
 Module: CT40_4-17
 Module Title: Install Mechanical Bolt-On Split Repair Sleeve



Trainee Name:

Training Program
 Sponsor:

Instructor:

Rating Levels: (1) Passed: performed task (2) Failed: did not perform task
 Also, list the date the testing for each task was completed.

Recognition: When testing for the NCCER Training Program, be sure to record Performance testing results on the Registration of Training Modules form, and submit the results to the Training Program Sponsor.

OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
2	Install a mechanical bolt-on split repair sleeve (CT40_4-17).				
	Identify potential abnormal operating conditions that may occur, and know the appropriate actions to take in response to them.				
	Utilize the appropriate personal protective equipment according to relevant company procedures.				
	Buff ends and side seams. File off seam and clean pipe where sealing elements fit.				
	Perform or request ultrasound.				
	Inform pipeline control center of planned activity.				
	Center and install bottom and top of mechanical bolt-on split repair sleeve on pipe. Tighten stud bolts on both sides of mechanical bolt-on split repair sleeve using proper sequence.				

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OBJECTIVE	TASK	RATING	DATE	START TIME	END TIME
	Request line startup at 50 percent of maximum operating pressure prior to welding.				
	Weld side seams, ends, and studs, if applicable.				
	Inform pipeline control center that planned activity is completed or that further maintenance is required.				
	Request return to normal operating pressure.				
	Request magnetic particle test to be conducted as per company policy after the line has been restored to normal operations.				
	Complete appropriate documentation as required by operator's procedures.				